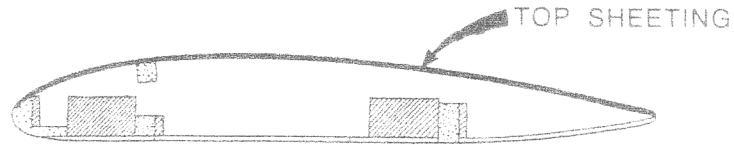
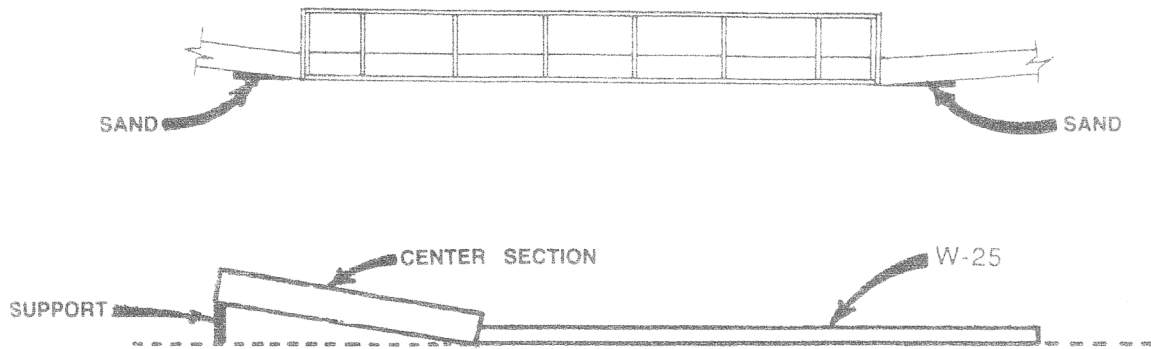


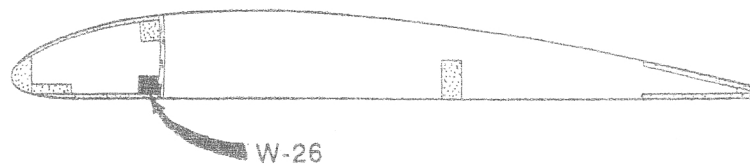
- [ ] 20. Sand the top's of all RIBS to remove any burrs, rough spots and the sort. Glue TOP CENTER SHEETING LAMINATE (Made in Step "D"), starting with the trailing edge and working forward. This laminate should fit between both W-4 RIBS. Wet to aid in curving.



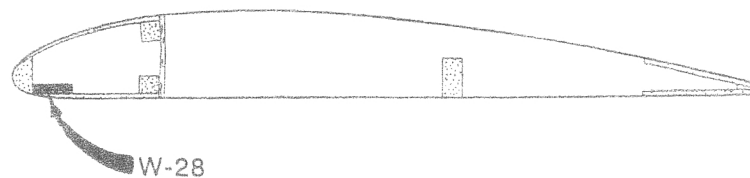
- [ ] 21. Sand the bottom edges of W-11 PLY, W-11A PLY and W-11B PLY. Pin the W-25 REAR SPAR over the TOP LEFT WING PLAN. Support the entire center section so there is no pressure on any joints.



- [D] 22. Pin [1] W-29 BOTTOM L.E. SHEET (3/32 x 2 x 24) in place, gluing one end to the W-4 RIB.
- [I] 23. Glue [1] W-26 BOTTOM FRONT SPAR (5/16 sq. x 24) on top of, and flush with the rear edge of the W-29 BOTTOM L.E. SHEET. Make sure it is against the W-36 CENTER SECTION SPAR and W-11B PLY.



- [A] 24. Glue [5] W-5 RIBS (1/8 Die-Cut) and [4] W-6 RIBS (1/8 Die-Cut) in place.
- [I] 25. Glue [1] W-28 OUTER PANEL L.E. BACKUP (5/32 x 5/8 x 24) in place on top of the W-29 BOTTOM L.E. SHEETING and under the W-4 RIB, W-5 RIBS and W-6 RIBS.



- [I] 26. Bevel one end of [1] W-27 OUTER PANEL L.E. (5/16 x 5/8 x 24) to fit tightly against the W-35 CENTER SECTION L.E. Glue to the W-4 RIB, all W-5 RIBS, and all W-6 RIBS so the top edge is flush with the top's of the RIBS.

